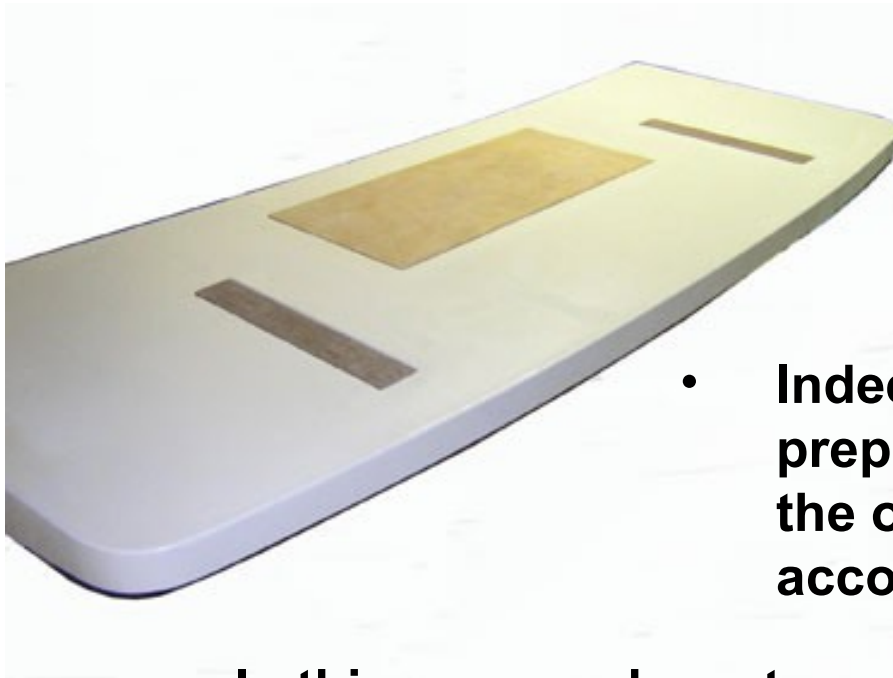


Seacork® installation





- **Seacork® can be posed on surfaces as varied as materials used in the water sport .**
- **Indeed, the adhesive or the preparation of the support will be the only elements to be taken into account .**
- **In this case we have to carry out the installation on composite surfaces :
the polyester will be dulled by a passage of abrasive .**
- **The trunks in C.P. laminated with epoxy will undergo the same treatment**

The Tracing of the AXIS

- One of the first operations will be to carry out the tracing of the central axis of the beach platform but also of a bridge deck or of a cockpit.



SPECIAL CURVES

- In the case or you have particular forms, such this round-off one will cut in one or more virgin plates the parts necessary to the realization of the installation of Seacork®. And this before anything else.



TRACAGE OF THE CUT

- In this case a simple tracing is carried out because the installation will be done in edge of the beach of baths .
- In the case of a withdrawal a second feature will parallel to equivalent to the withdrawal envisaged. This feature will be used as line of cut .
- In our case, the difference being very weak one will use this feature for the cut .



CROSS WITH THE CUTTER

- In order to build a clean and clear cut it will be necessary to be exerted as a preliminary to the handling of the cutter.
- Especially never not to force at the time of the cut what could be a factor of skid and sometimes also of wounds; then attention !
- To start, it is necessary to cut with a quite cutting blade and the not in good condition. One positions the cutter such have one edge see it on the photograph and one makes it possible slipway along the feature of cut most regularly. Then it is enough to pass by again several times to separate the elements.



PLANK DRAWING

- For gauging your future round blade well you can use a piece of plank as a hold of calibration.

This feature carried out it is necessary to cut out like previously explaining before passing to the cutting of the rabbet.



- Not to cut the plank too right in length it will be to recut at the time of the realization of the executives .
- Using an abrasive grain of 60 and 80 one will rectify the defects of cut .

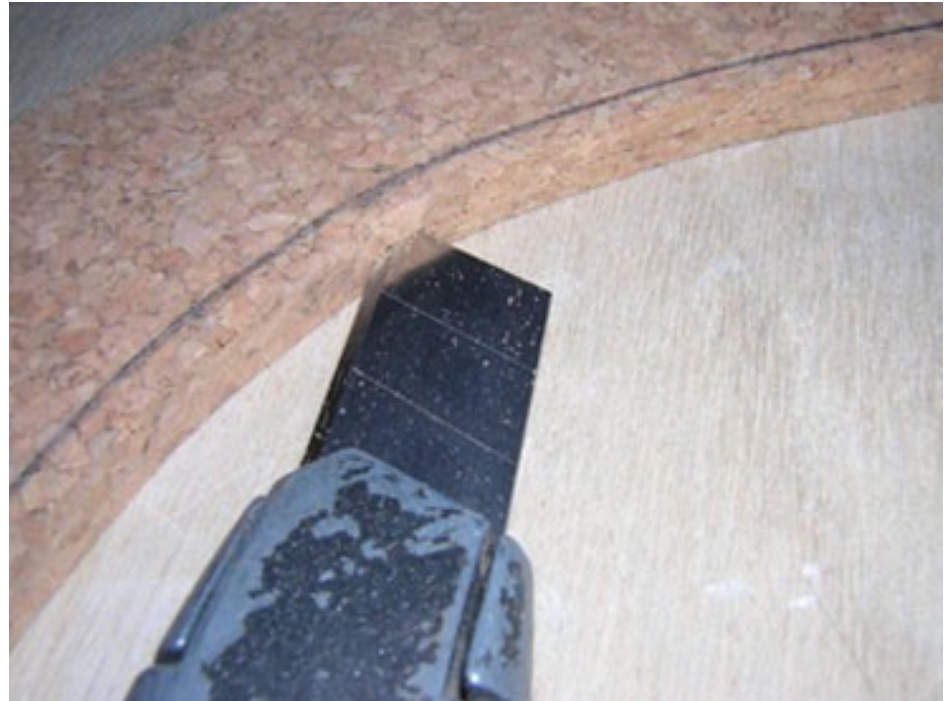
TRACAGE OF THE RABBET



- **After cutting of the plank you traces then the width of the groove (4 mm) with attention not to be been mistaken in with dimensions .**

CUT OF THE RABBET

- To be done one can, that is to say to start by the cut of the top or the side one. In all the ways the principle is to cut out a small plank 4 mm x 4 or 5 depth mm square in order to release the rabbet as on the plank .



- Still attention with the so invaluable fingers for manual work .

FILLING

- **Once all the particular parts carried out we can begin the realization of our surface .**
- **The installation sheets some (right plank) such as we present it little to be done directly with the grooved plates or by using a central part as bases departure .**
- **Here we start in the middle of the groove .**



PRECUT

- **At first precuts to approximately 3 cm of the edges the pieces of plates you predisposes.**





- **Possible to fill by losing less cork, cutting will possible be made into two or three parts what will make it to better compensate for the frame .**
- **Well on, to maintain in place all the parts, the adhesive of masking is essential .**

VARIOUS SIGHTS TO SEE THE FILLING



- **Once the assembly finished a plank will be used as gauge of tracing for the framings .**

CUTTING OF THE SURPLUSES



- **Ounce the tracing of the site of the executives one carries out the cutting of exceed matter according to the feature of cutting .**
- **It remains us more than to constitute the framings using the planks.**

FRAMING

- The bending lengths will be done using the adhesive as for the plates.
- A groove will be left in connection of the angles to preserve a traditional esthetics.
- Progressively cuttings the assembly materializes with the greatest satisfaction of the realizer.



THE ASSEMBLY FINISHES PLACES WITH JOINING



- The operation of joining requires care and method .
- One will take the precaution to number all the parts and to carry out an assembly diagram.
- Adhesive Progressively assembly to clean well the surpluses of in the grooves.
- On the other hand, it is preferable to leave the surplus on the connections of plates or blades to avoid the lack due to the withdrawal during drying.

CAULKING

- **As for the teak plank one carries out the caulking of the grooves .**
- **Like one little noting it on the photograph after having filled the grooves with black polymer using spatula in order to fill well by avoiding the lacks. One the other hand not to leave not too much matter one the surface because that will increase the time of sanding.**
- **In addition, by carrying out a good scraping the joints thus remain hollow shining after sandpapering.**



AND VEILED

- **After the sanding carried out using an orbital grinder with abrasive grain of 40 then 80 one proceeds in the passing of the product of completion**
- **The product used is a saturator which by filling the micro asperities of surface (cells opened by sandpapering) allows of facility maintenance.**



- *OK IT'S FINISH*
IS NOT LOOK
NICE ?



- SO, AT YOUR CUTTERS.....